

Stephan H. Mayer

Development of a completely decentralized control system for modular continuous conveyors



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To increase the flexibleness of continuous conveyor systems, a totally decentralized control system for a modular conveyor program originated. Based on existing methods of data transfer in IT networks, single modules operate autonomously and, after being positioned into the required topology, independently connect together to become functioning conveyor system. The system can carry conveyor units without the centralized infrastructure.



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