

**MELANIE SCHWAB**

**A Decentralized Control Strategy for High Density  
Material Flow Systems with Automated Guided Vehicles**

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# A Decentralized Control Strategy for High Density Material Flow Systems with Automated Guided Vehicles



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This work presents a universal decentralized control technique for grid-based high-density material flow systems with automated guided vehicles and provides insights into the system behavior and also the solution quality.



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